



MACHINE-DATA

Machinetype	: Band Saw - Automatic - Horizontal
Make	: KASTO
Type	: PBA 320/460 AU
Year	: 1981
Control type	:
Control	:
Storage location	: Metzingen
Origin	: Germany
Delivery time	: immediately
Quotation	: ex Warehouse
Price	: on request



TECHNICAL DATA

cutting diameter	320 mm
saw band length	4670 mm
cutting width	580 mm
total power requirement	7,4 kW
weight of the machine ca.	3 t

TECHNICAL DESCRIPTION

Sawing range, circular, max. 100 - 320 mm
vertical, max. 100/100 x 320/460 mm

Length of cut, min./max. 0 - 580 mm

Distance from column to saw band, max. 690 mm

Cutting speed, infinitely variable 16 - 160 m/min

Dimensions of saw band, length x Ø approx. 4,670 x 38 mm

Length of remaining pieces, automatic/single cut 100/10 mm

Saw blade drive, approx. 4.4 kW

Total electrical load, approx. 7.4 kW - 380 V - 50 Hz

Weight, approx. 3,000 kg

Accessories / Special Features:

* Infinitely variable speeds of saw blade motor via servo motor and STOEBER drive. Display of cutting speed on control panel.

* Infinitely variable settings of sawing feed with display of the current cutting speed.



- * *Workpiece counter: Number of workpieces can be preset. Selection switch for single cuts / multiple cuts.*
- * *Display for band tension and cutting feed.*
- * *Automatic motor-driven material feed, controlled by a positioning processor, Model PP 160, with input of the appropriate lengths using a roll conveyor approx. 1,500 mm, with enlargement approx. 2,000 mm. And with a stable roll conveyor for the exterior area, 3,500 mm.*
- * *Built-in chip conveyor with coolant device.*
- * *Built-on switch cabinet.*

Condition : Good. Machine can soon be inspected under power.

Delivery : Ex stock, as inspected.

Payment : Net, after conclusion of contract.

Thank you for your interest.

We have a selection of saws on stock. Please let us know your requirements.

VIDEO-LINKS

WEB-LINK

https://lagermaschinen.de/maschinen-datenblatt/Band_Saw_-_Automatic_-_Horizontal/KASTO/PBA_320_460_AU/1049-362929

Band Saw - Automatic - Horizontal
KASTO
PBA 320/460 AU
Stock no. :1049-362929

MACHINE PICTURES

