



MACHINE-DATA

Machinetype : Spotting Press
 Make : REIS
 Type : TUS 400-250
 Year : 2013
 Control type : SIEMENS SIMATIC C7
 Control : SIEMENS SIMATIC C7
 Storage location : Freu
 Origin :
 Delivery time : immediate
 Quotation : FCA
 Price : on request



TECHNICAL DATA

pressure	250 t
table length	4000 mm
table width	3000 mm
Controls	SIEMENS SIMATIC C7
PRESS DESIGN	.
- frame design : 4 column	.
- moving bolster : yes	.
PRESS FORCES	.
- total force (nominal)	250 to
PRESS TABLE	.
- clamping surface (left-right)	4000 mm
- clamping surface (front-back)	3000 mm
RAM	.
- clamping surface (left-right)	4000 mm
- clamping surface (front-back)	3000 mm
RAM (HYDR. PRESS)	.
- number of main-cylinders	1
- approximation velocity max.	50 mm/s
- restoring force of ram	85 to
RAM EJECTORS	.
- stroke	300 mm
- force	14 to
DIE CUSHION (TABLE CUSHION)	.
- force of cushion	20.5 to
- stroke	320 mm
TOOL ASSEMBLY DIMENSIONS	.

Spotting Press
REIS
TUS 400-250
Stock no. :1048-746831



- distance table - ram max.	2750 mm
- distance between columns (H-frame)	4100 mm
- Free passage between side columns (width)	1500 mm
ELECTRICAL SPECIFICATIONS	
- total power consumption	45 kW
- mains voltage	400 V
- mains frequency	50 Hz
DIMENSIONS / WEIGHTS	
- space requirements length	9500 mm
- space requirements width	6500 mm
- total weight approx.	120000 kg
ATTACHMENTS FOR PRESSES	
- light barrier : yes	.

TECHNICAL DESCRIPTION

Technical description :

HYDRAULIC PRESS FOR DIE SPOTTING IN 4-COLUMN DESIGN

- Moving bolster with max. 100 ton payload
- Swivel carriage with max. 50 ton payload
- Swivel area 180°
- Table area 4000 x 3000 mms
- SICK Light barrier in the swivelling area

Please note that our modern REIS TUS 400-250 is a very hard to find (pre-owned machine) being in such an exceptional beautiful condition, sparingly used and having been regularly serviced.

Here once again we wish to draw up the features of our REIS:

- 250ton RAM force and max. table payload 100 ton, whereby 50ton max. payload RAM plate.
- Table drives out from the front and the ram tilts down on the rear side until floor- level.
- Our REIS has a modern ?S 7 Control?
- Our REIS originates from a very clean and modern German Company

Videolink

<https://youtu.be/34BV4Z3Vvto>

VIDEO-LINKS

WEB-LINK

https://lagermaschinen.de/maschinen-datenblatt/Spotting_Press/REIS/TUS_400-250/1048-746831

Technical specifications according to manufacturer's information / documentation

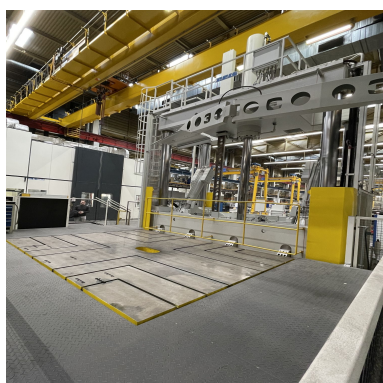
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MACHINE PICTURES

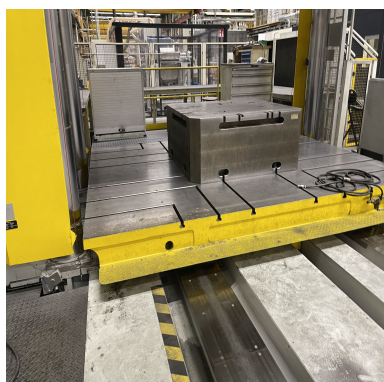
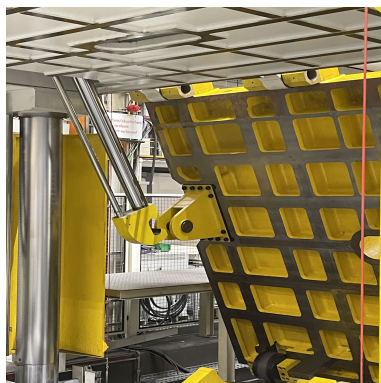


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REIS REIS GmbH & Co. KG Maschinenfabrik REIS ROBOTICS Walter-Reis-Str. 1, D-63785 Obernburg/IM.			
Maschine Machine	Tuschierpresse	Com-Nr.	33004323
Type	TUS 400-250	ID	10028644
Schaltpläne Diagrams	Siehe Dokumentation See documentation	Baujahr Year of construction	02-2013
Schaltkasten-gewicht Control cabinet weight	200 kg	Maschinengewicht Machine weight	120000 kg
Elektronenanschluss Electric supply	3X400V/AC/PEN 50 Hz	Nennkraft Nominal force	2500 kN
Nennstrom Rated current	160 A	Hydraulik Hydraulics	Pmax = 250 bar Pmin = bar
Anschlusswert Current Supply	72 kVA	Pneumatik Pneumatics	Pmax = 8 bar Pmin = 4 bar
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