

## MACHINE-DATA

|                  |                 |
|------------------|-----------------|
| Machinetype      | : CNC Lathe     |
| Make             | : MORI SEIKI    |
| Type             | : CL 25 B       |
| Year             | : 1995          |
| Control type     | : MSC 518       |
| Control          | : MSC 518       |
| Storage location | : D-59302 Oelde |
| Origin           | : Japan         |
| Delivery time    | : to be agreed  |
| Quotation        | : ex site       |
| Price            | : on request    |



## TECHNICAL DATA

|                                    |                    |
|------------------------------------|--------------------|
| turning diameter                   | max. 450 mm        |
| turning length                     | 450 mm             |
| control                            | MSC 518            |
| swing dia. over bed                | 520 mm             |
| turning speed range - main spindle | 28 - 2.800 min/-1  |
| power capacity - main spindle      | 15 / 11 kW         |
| spindle bore                       | 105 mm             |
| Bar feed                           | 89 mm              |
| spindle nose                       | JIS A2-8           |
| number of toolpositions            | 10 pos.            |
| Shank height for square tool       | 25 mm              |
| Drill shank diameter               | 50 mm              |
| change time                        | 0,5 sec            |
| x-axis                             | 260 (225 + 35) mm  |
| z-axis                             | 500 mm             |
| rapid traverse                     | X/Z: 15 / 20 m/min |
| Tipp feed                          | 0 - 1.260 mm/min   |
| total power requirement            | 28 kVA             |
| weight of the machine ca.          | 4,0 t              |
| dimensions of the machine ca.      | 3,0 x 2,0 x 2,2 m  |

### Accessories:

Documents

## TECHNICAL DESCRIPTION

*CNC - Lathe*

*MORI SEIKI - CL 25 B*

CNC Lathe  
MORI SEIKI  
CL 25 B  
Stock no. :1039-9133

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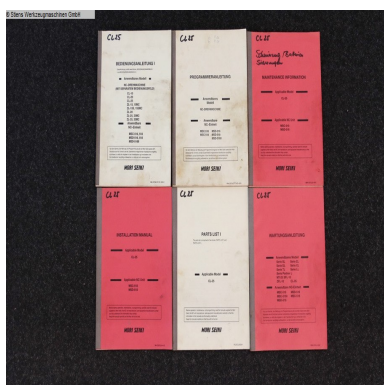
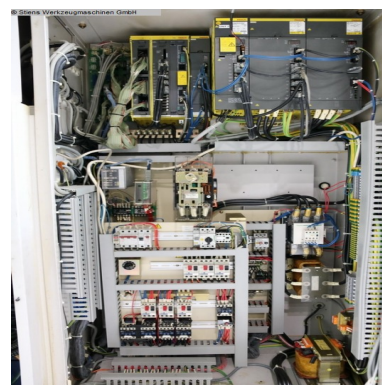
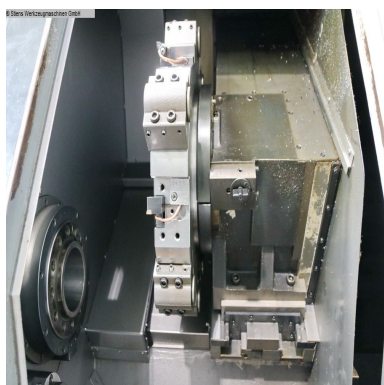
## VIDEO-LINKS

## WEB-LINK

[https://lagermaschinen.de/maschinen-datenblatt/CNC\\_Lathe/MORI\\_SEIKI/CL\\_25\\_B/1039-9133](https://lagermaschinen.de/maschinen-datenblatt/CNC_Lathe/MORI_SEIKI/CL_25_B/1039-9133)

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## MACHINE PICTURES



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