

## MACHINE-DATA

|                  |                                |
|------------------|--------------------------------|
| Machinetype      | : Hydr. pressbrake             |
| Make             | : ERMAK                        |
| Type             | : POWER BEND PRO 12.40         |
| Year             | :                              |
| Control type     | :                              |
| Control          | :                              |
| Storage location | : Ahaus                        |
| Origin           | :                              |
| Delivery time    | : by appointment               |
| Quotation        | : ex works Ahaus, free loading |
| Price            | : on request                   |



## TECHNICAL DATA

|                               |                     |
|-------------------------------|---------------------|
| pressure                      | 40 t                |
| chamfer lenght                | 1270 mm             |
| distance between columns      | 1050 mm             |
| column arm                    | 350 mm              |
| daylighth                     | 387 mm              |
| max. ram stroke               | 170 mm              |
| feed down                     | 140 mm/sec          |
| feed up                       | 170 mm/sec          |
| pressing speed                | 17 mm/sec           |
| main drive                    | 5,5 kW              |
| table height                  | 850 mm              |
| back stop - adjustable        | 800 mm              |
| adjustment speed              | 230 mm/min          |
| total power requirement       | 5,5 kW              |
| weight of the machine ca.     | 3,22 To.            |
| dimensions of the machine ca. | 2,15 x 2,3 x 1,65 m |

## TECHNICAL DESCRIPTION

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*Press brake with special equipment*

*\* increased installation height*

*\* increased cylinder stroke*

*\* as well as increased bending beam speeds*  
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*Furnishing:*

- DELEM CNC control model DA 58T (TouchScreen)
- Motorized backgauge with R-axis, on recirculating ball spindles
- X = 800 mm R = 250 mm with 2 stop fingers
- controlled axes Y1 - Y2 - X - R - C (crowning)
- electr. Crowning controlled by CNC
- Upper deer foot tool with PS 135.85-R08, system "A" with quick-change clamp
- Additional crowning device in the tool holder of the upper tool
- 4V universal die block M 460 R with die shoe 60 mm holder
- BOSCH / HOERBIGER hydr. Components
- SIEMENS electrical system
- LEUZE light barrier behind the machine
- FIESSLER AKAS laser with FPSC protective device v.d. machine
- Swiveling control panel, mounted on the left
- 2x front support arms "sliding system", with T-slot and tilting cam
- 1x double foot control
- CE mark / declaration of conformity
- User manual: machine and control in German
- Safety manual: press brakes

## VIDEO-LINKS

## WEB-LINK

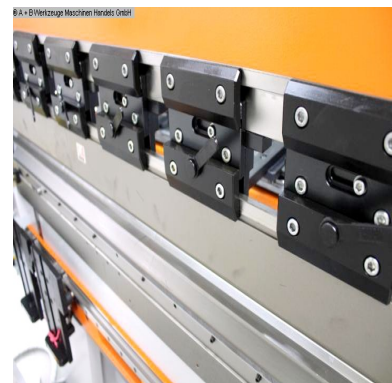
[https://lagermaschinen.de/maschinen-datenblatt/Hydr.\\_pressbrake/ERMAK/POWER\\_BEND\\_PRO\\_12.40/1008-8308135](https://lagermaschinen.de/maschinen-datenblatt/Hydr._pressbrake/ERMAK/POWER_BEND_PRO_12.40/1008-8308135)

Hydr. pressbrake  
ERMAK  
POWER BEND PRO 12.40  
Stock no. :1008-8308135



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## MACHINE PICTURES



Technical specifications according to manufacturer's information / documentation

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