

MACHINE-DATA

Machinetype	: Hydr. pressbrake
Make	: ERMAK
Type	: SPEED BEND PRO 4.220
Year	:
Control type	:
Control	:
Storage location	: Ahaus
Origin	:
Delivery time	: immediately, of inventory
Quotation	: ex works Ahaus, free loading
Price	: on request



TECHNICAL DATA

pressure	220 t
chamfer lenght	4100 mm
distance between columns	3600 mm
column arm	410 mm
ram stroke speed	180 mm/sec
return speed	185 mm/sec
work speed	10,0 mm/sec
work stroke	275 mm
daylighth	550 mm
oil volume	300 ltr.
table height	900 mm
voltage	400 Volt
back stop - adjustable	800 mm
table width	160 mm
total power requirement	18,5 kW
weight	14.000 kg
range L-W-H	5150 x 2250 x 3000 mm

TECHNICAL DESCRIPTION

*HIGH-SPEED hydraulic press brake with
increased installation height
increased cylinder stroke
enlarged projection*

Furnishing:

- DELEM CNC control model DA 66T
- swiveling touchscreen control unit
- 7 controlled axes: Y1 - Y2 - X - R - Z1 and Z2, as well as CNC crowning
- electr. controlled backgauge X-axis = 800 mm / R-axis = 250 mm
- on ball screws
- controlled electr. Stop fingers Z1 + Z2
- split upper deer foot tool Roleri 135.85.R08, "System A"
- with additional crowning of the upper wedge
- Universal die block
- LEUZE light barrier behind d. machine
- BOSCH / HOERBIGER hydr. Components
- SIEMENS - electrical system
- FIESSLER AKAS laser protection device in front of the machine (including FPSC)
- 2 front support arms with SLIDING system (plain bearings)
- Double foot operation
- CE mark / declaration of conformity
- User manual: machine and control in German
- Safety manual: press brakes

Special equipment including:

- electrical central lubrication

VIDEO-LINKS



WEB-LINK

https://lagermaschinen.de/maschinen-datenblatt/Hydr._pressbrake/ERMAK/SPEED_BEND_PRO_4.220/1008-830220

Hydr. pressbrake
ERMAK
SPEED BEND PRO 4.220
Stock no. :1008-830220



MACHINE PICTURES



Hydr. pressbrake
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Technical specifications according to manufacturer's information / documentation